

# FME AI FOR INDUSTRY JAAREVENT



**Toepassing van  
Digital Twins  
in de praktijk**

**7 december 2023**

## DIGITAL TWINS IN DE PRAKTIJK

# Agenda

(45 min.)

Topic	Presenter
• Introduction	Paul
• What is a digital twin?	Paul
• Data – driven Digital Twin	Mark
• Model – driven Digital Twin	Bram
• Demonstration	Bas
• Q & A	All

DIGITAL TWINS IN DE PRAKTIJK

# Introduction



## What is a Digital Twin?

Paul van Ruiten  
Siemens Digital Industries  
Platform & Tools



## Value of Data driven Twin

Mark Roest  
VORtech  
Models & Algorithms



## Why use a Model driven Twin?

Bram de Vrugt  
QING Mechatronics  
Consulting & Innovation

DIGITAL TWINS IN DE PRAKTIJK

# Even voorstellen



Paul van Ruiten

Business Development  
Manager

**SIEMENS**

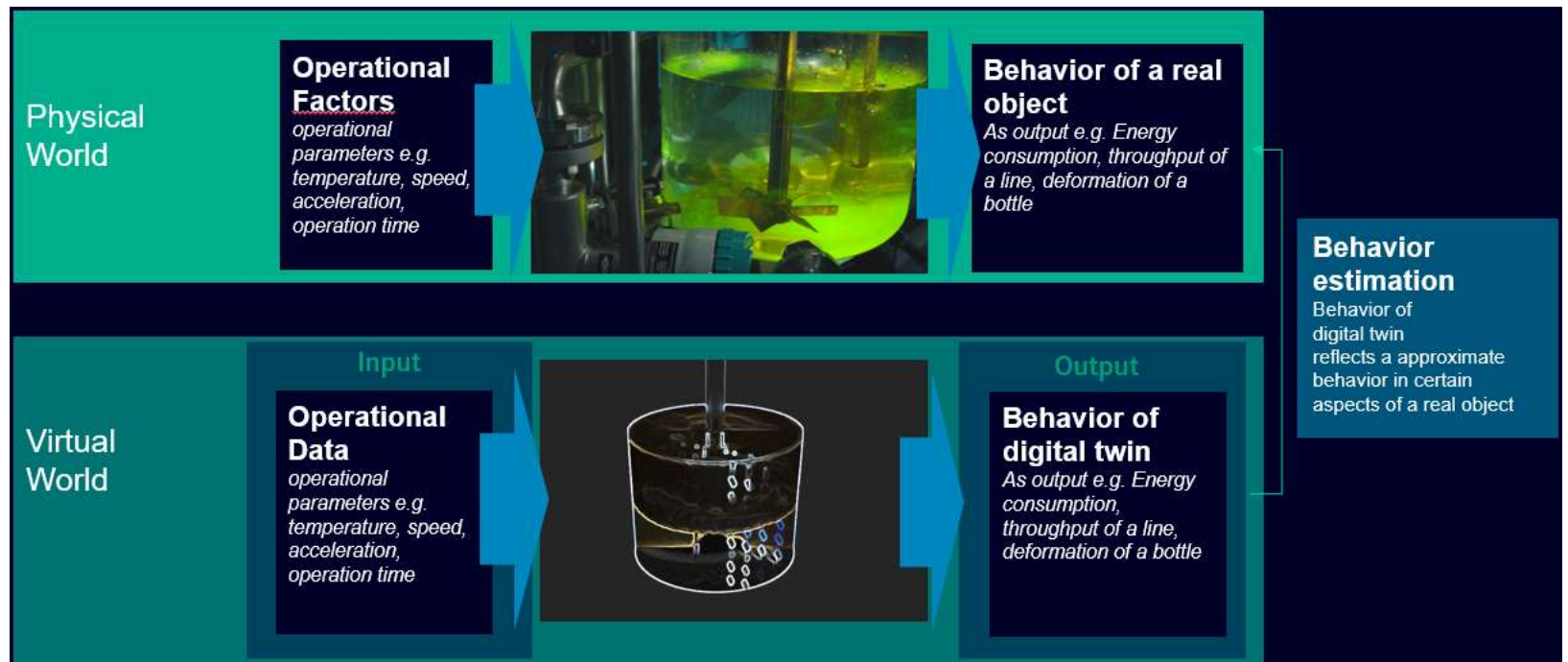


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## DIGITAL TWINS IN DE PRAKTIJK

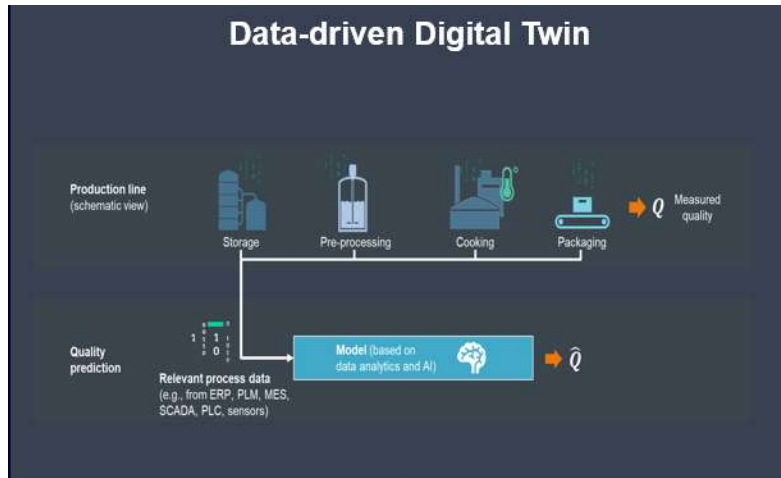
# What is a digital twin?

A **digital twin** is a virtual representation that serves as the real-time digital counterpart of a physical object or process.



## DIGITAL TWINS IN DE PRAKTIJK

# Two Types of digital twins



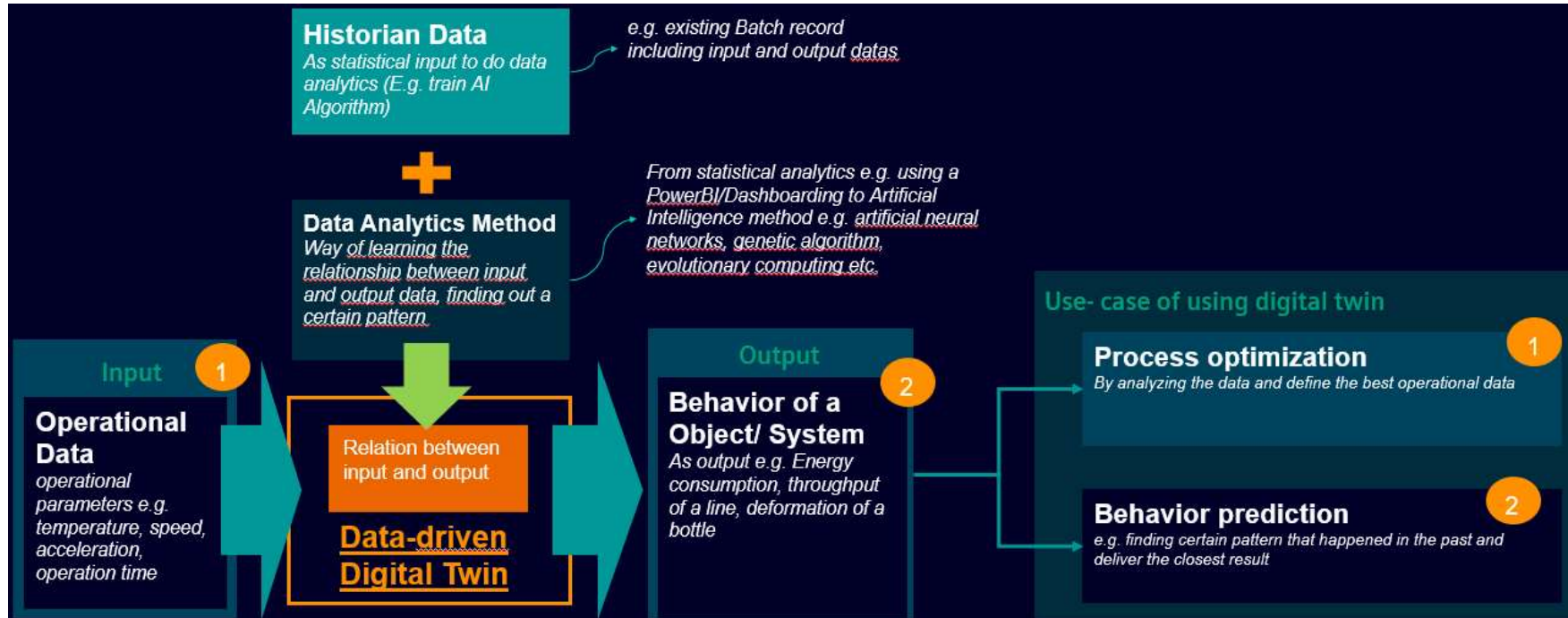
VS



## DIGITAL TWINS IN DE PRAKTIJK

# Data-driven Digital Twin

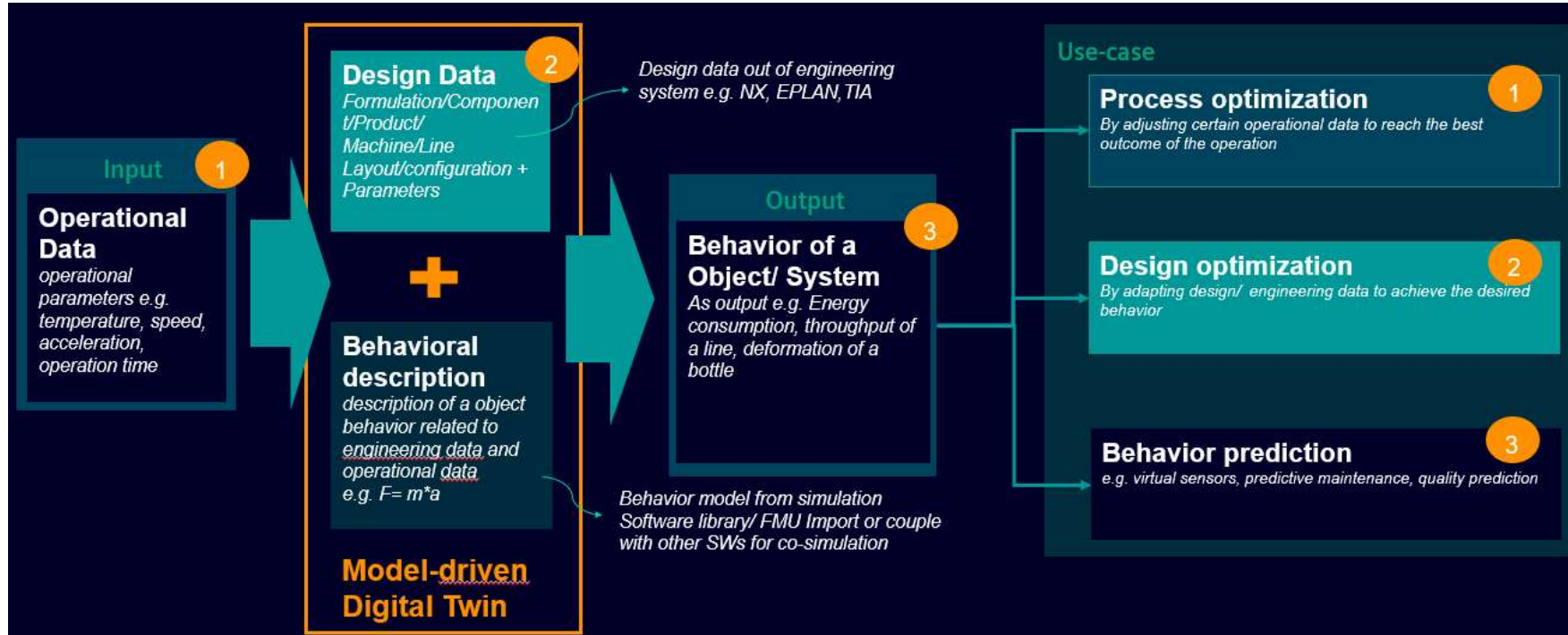
A Data-driven Digital Twin is a sorted data sets that reflects the relation between the input and output.



## DIGITAL TWINS IN DE PRAKTIJK

# Model-driven Digital Twin

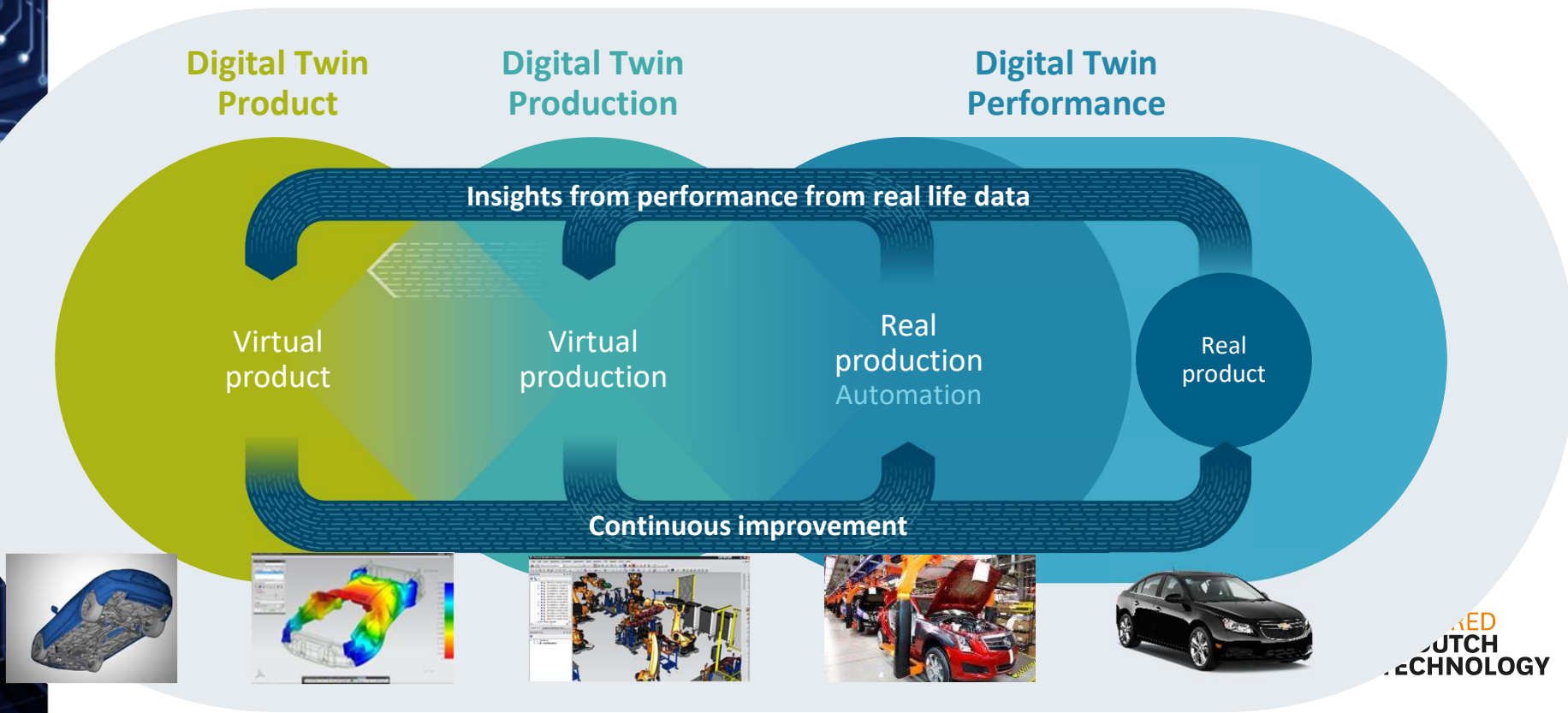
The Model- Digital Twin is the semantically linked collection of the relevant digital artefacts including design data + behavior description.





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# Life cycle use of digital twin



DATA DRIVEN DIGITAL TWINS

# Even voorstellen



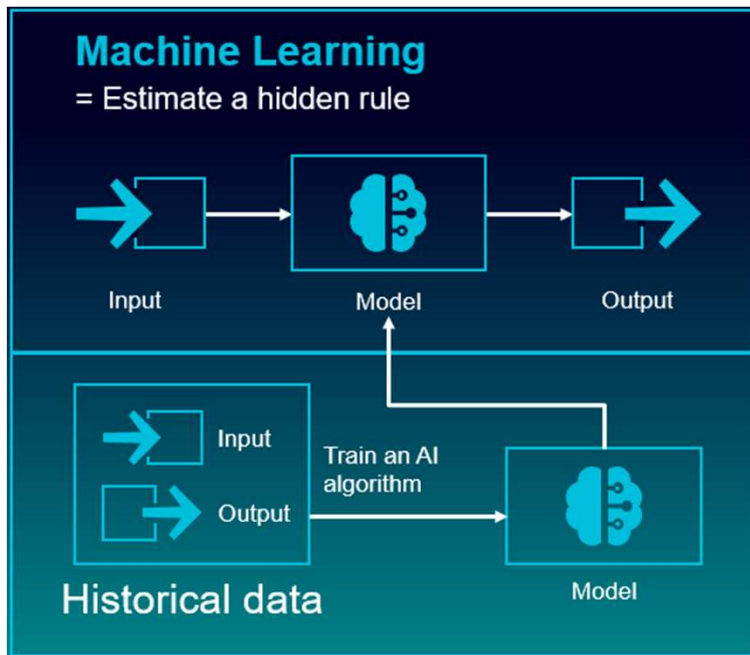
Mark Roest

VORTECH

Your development partner for computing  
and modelling software

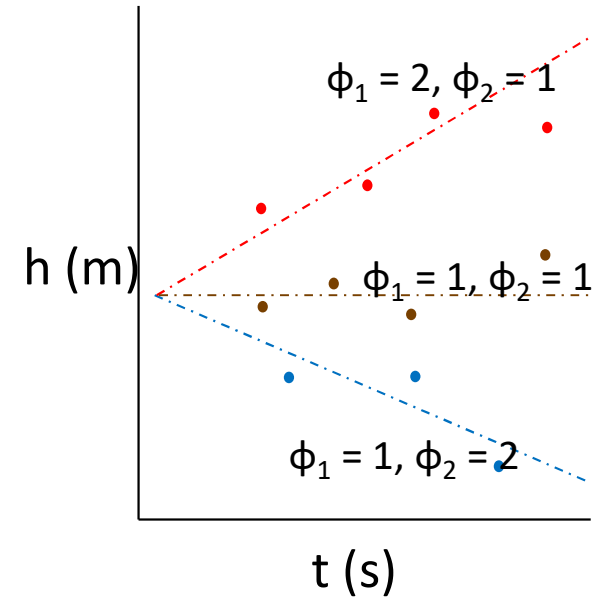
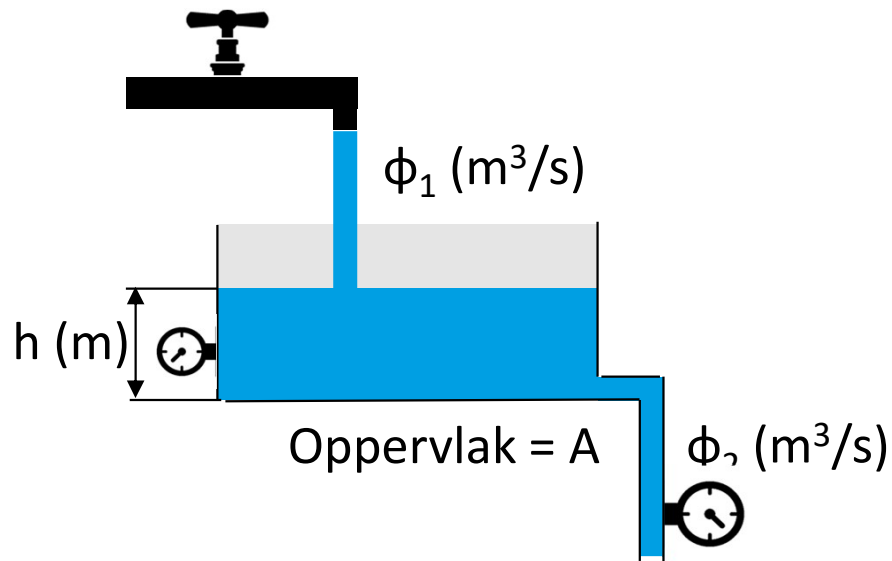
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# Het principe I



- De input data moet alle voorkomende situaties omvatten.
- Het AI algoritme kan gemaakt worden met
  - Goede oude basis-wiskunde
  - Allerlei moderne technieken zoals
    - Neurale netwerken
    - Regression trees
    - Random forest
    - ...

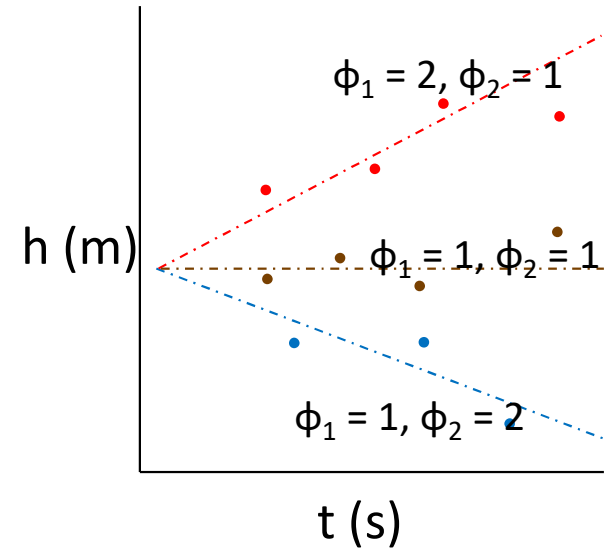
# Het principe II



## Het principe III

$$h(t-t_0) = \text{model}(\phi_1, \phi_2, h_0)$$

```
>>> import numpy as np
>>> from sklearn.linear_model import LinearRegression
>>> model = LinearRegression()
>>> model.fit([phi1, phi2, ho], h)
```



DATA GEDREVEN DIGITAL TWIN

## Voorbeeld: snijrobot



- Doel was om een digital twin te maken waarmee vooruit gekeken kan worden naar aankomende afwijkingen bij het snijden.

**SMITZH**

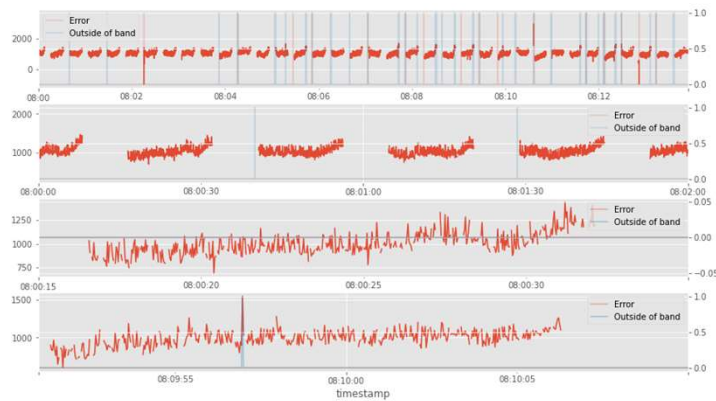
**Airborne** **VORTECH**  
**UReason**

Zie het whitepaper op <https://www.vortech.nl/machine-learning-in-de-fabriek/>

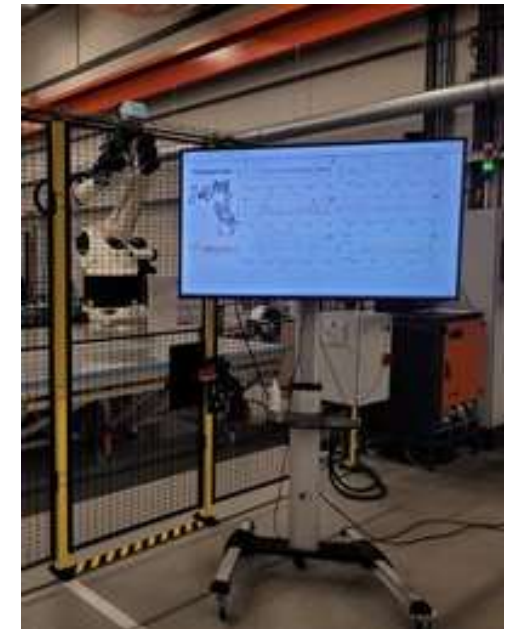
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DATA GEDREVEN DIGITAL TWIN

# Voorbeeld: snijrobot



APM Studio



MODEL DRIVEN DIGITAL TWINS

# Even voorstellen



Bram de Vrught





## MODEL DRIVEN DIGITAL TWINS

# Er is geen zwitsers zakmes in Digital Twinning

### Volgens ChatGPT



"A digital twin is like a high-tech mirror image of a physical object or system.

It captures its entire lifecycle, allowing us to simulate, monitor, and analyze its behavior in real-time.

It's essentially a virtual counterpart that helps us understand, predict, and optimize the performance of its physical counterpart."

### Ieder systeem is uniek...

Daarom is de toepassing van Digital Twin ook uniek...

## MODEL DRIVEN DIGITAL TWINS

# Digital Twin is een Decision Making tool Hiermee reduceer je zoveel mogelijk risico's

### Business Decisions

- Wel of niet investeren?
- De juiste prioriteiten stellen
- Onderbouwing van keuzes op basis van data
- ...

### Technische beslissingen

- Welke technologie of systemen werken het beste?
- Ga ik de gestelde requirements halen?
- Ga dit passen binnen mijn huidige systeem?
- ...

### Monitoring en verbeteren

- Hoe kan ik mijn huidige process optimaliseren?
- Welke parameters zijn van invloed op de kwaliteit en output van mijn proces?
- Oorzaak en gevolg?
- ...

## MODEL DRIVEN DIGITAL TWINS

# Testen en comissioning voor het echte systeem beschikbaar is

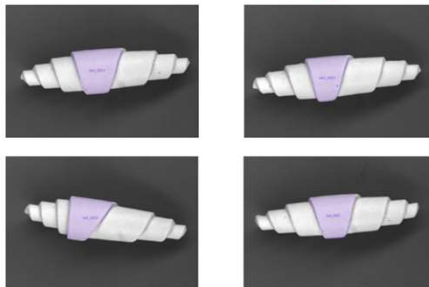


## MODEL DRIVEN DIGITAL TWINS

# Close the loop You can only manage what you measure

### Product Data

- Define Key Quality Attributes
- OK/NOK
- Consumer/Client driven



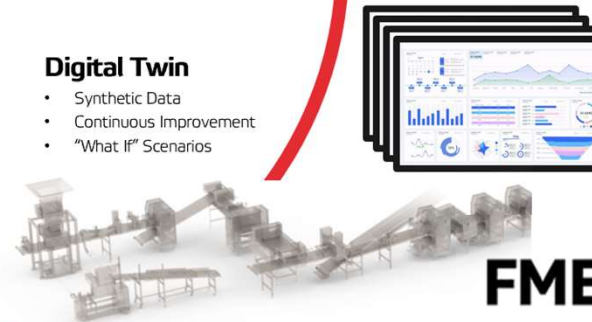
### Physical Process Data

- Key Performance Indicators
- Continuous monitoring
- QINGsight



### Digital Twin

- Synthetic Data
- Continuous Improvement
- "What If" Scenarios



Rademaker

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## MODEL DRIVEN DIGITAL TWINS

# Dit heb je nodig...

### Data

- Zorg dat je data van je proces en systemen hebt
- Het maakt niet uit dat het nog niet compleet is

### Stel een roadmap op

- Wat wil ik bereiken?
- Welke vragen wil ik graag beantwoorden?
- Waar staan we nu?
- Welke stappen moeten we gaan nemen?

### Mindset

- Think big
- Start small
- Scale fast

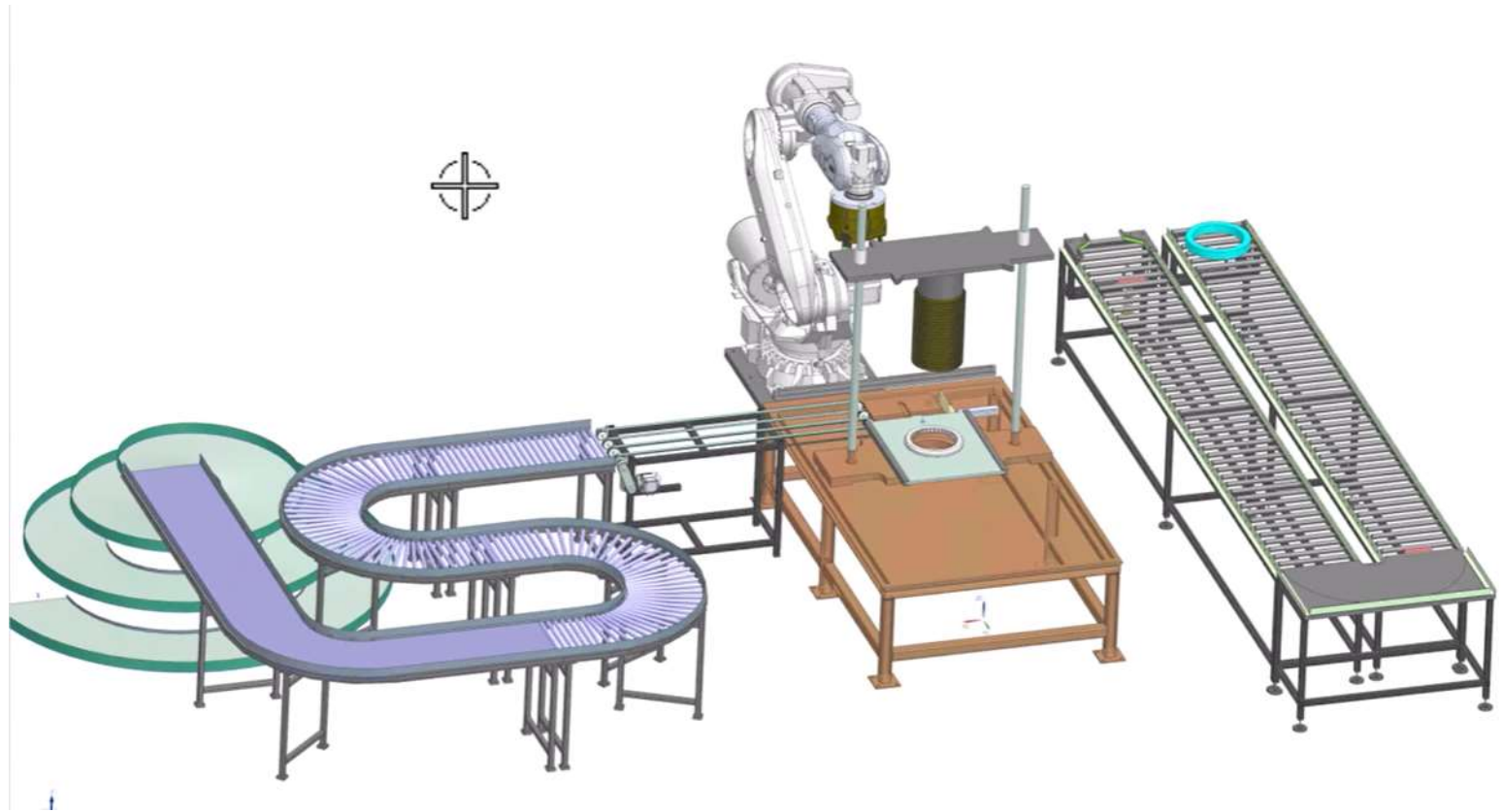
### Werk samen met

- Jouw collega's
- Onderwijs
- Andere bedrijven

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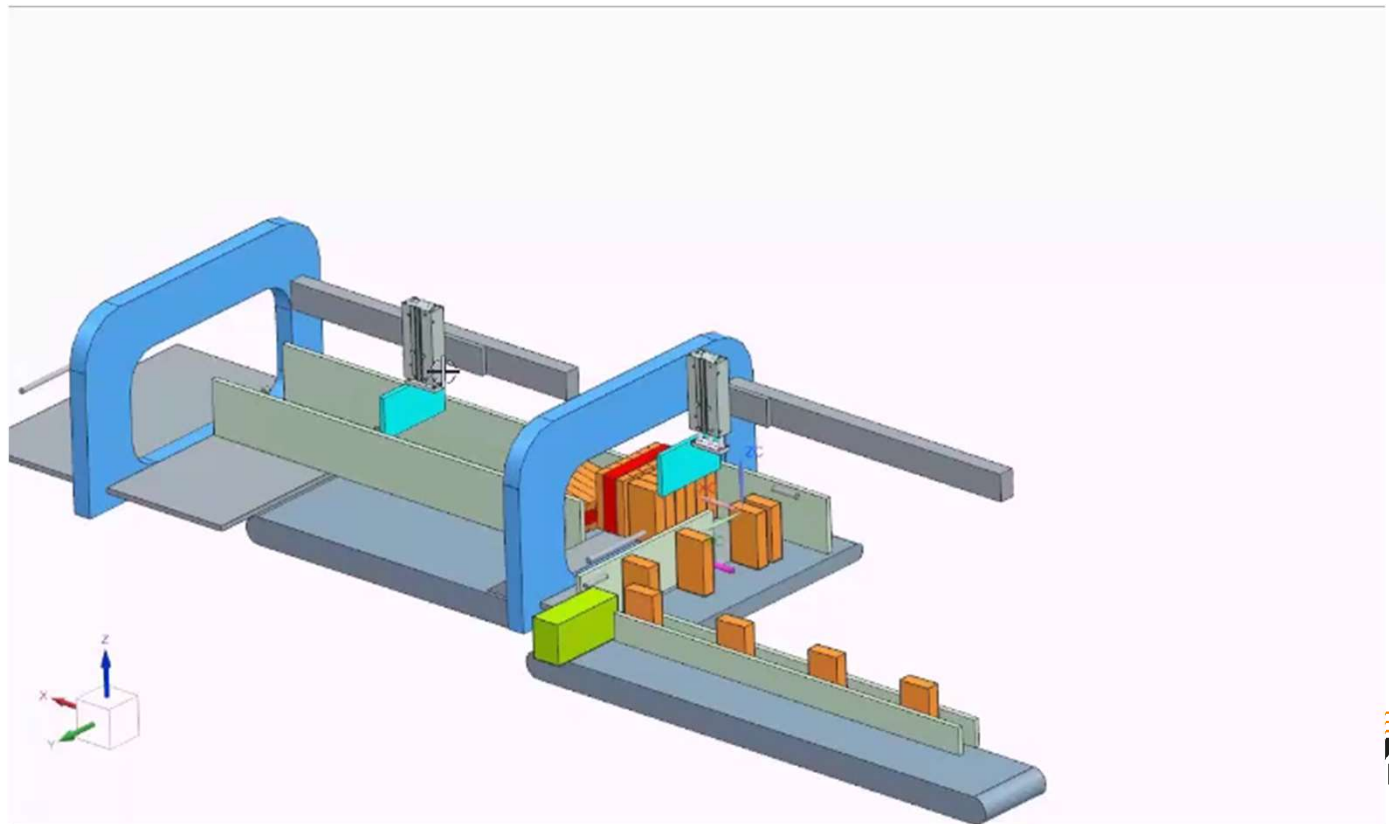
# Demonstration – Bas Verschuren

Creating value in minutes



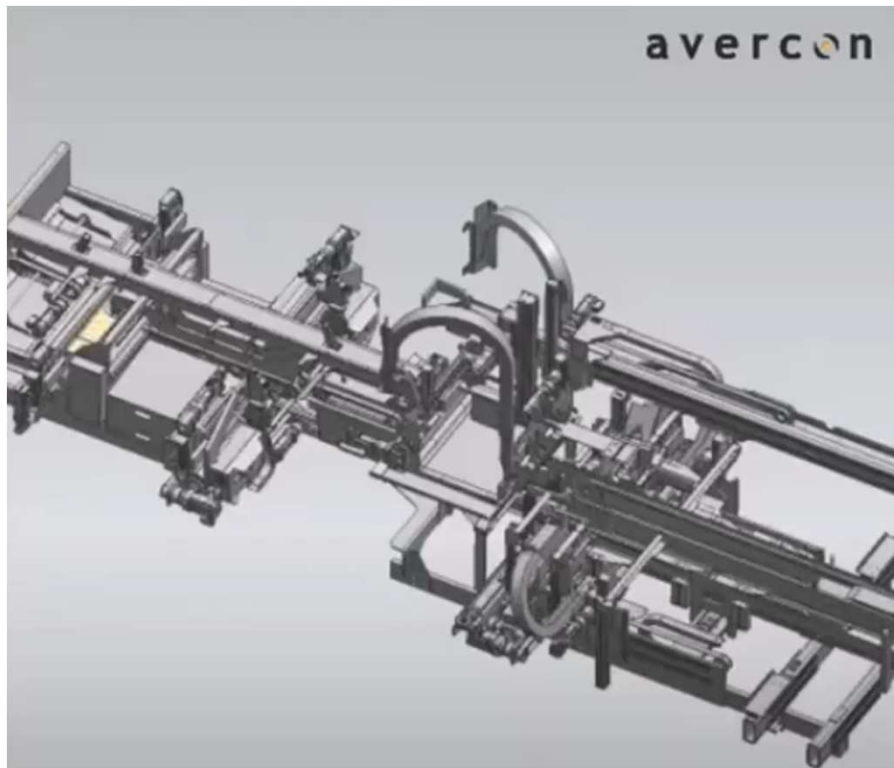
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# Virtual concepts



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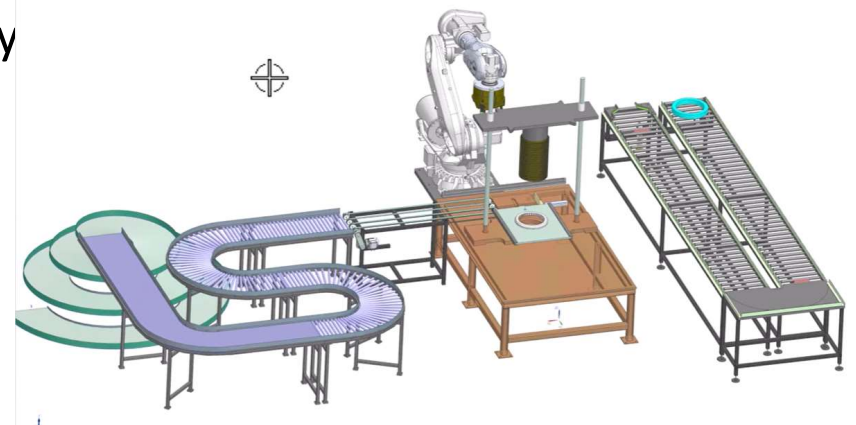
# Use Case Avercon





# Benefits

- ✓ Improves internal (mechanical / electrical / automation) engineering collaboration
- ✓ Share ideas with customer in an early
- ✓ Reduce Prototypes
- ✓ Faster commissioning
- ✓ Operators trained in an early phase
- ✓ Machine upgrades



SIMATIC WinCC Runtime Advanced

**SIEMENS** SIMATIC HMI

PoC4I Current Mode: Demo Current State: Execute  
Detected key: Blue inserted

Manual Automatic Demo Maintenance

50 60 80 100 120 140 150 160 180

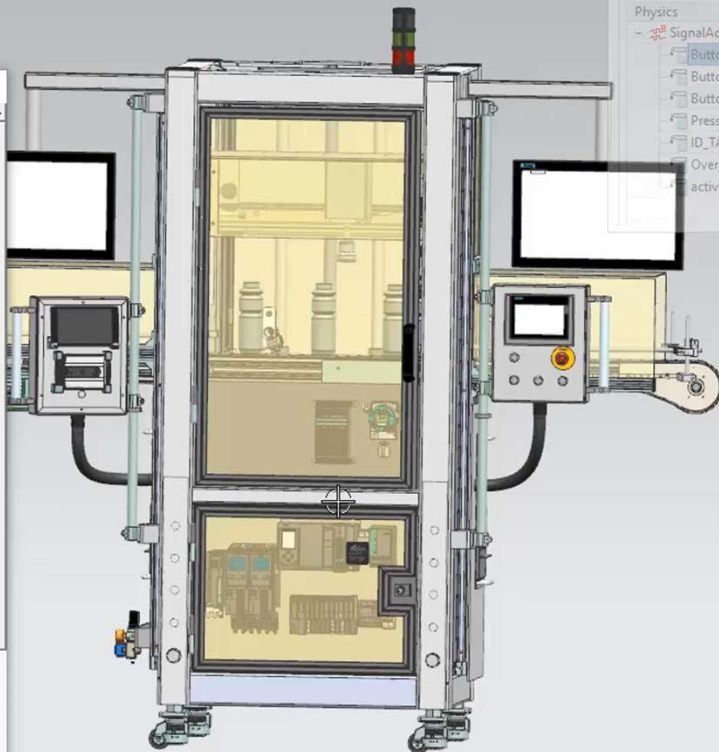
Head measuring cycles: 150 → 300 ms

⚠ "SEQUENCE\_PRODUCTION\_JOB"

5	AUTO	▶▶	⚠	🔍
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Synchronise head to bottle

TOUCH



Runtime Inspector

Inspector Graph Snapshot

Physics

	Graph	Export	Value
- SignalAdapter_SIL_CmdBox			
ButtonStart			false
ButtonStop			true
ButtonReset			false
PressureOverride	<input type="checkbox"/>	<input type="checkbox"/>	8192
ID_TAGS	<input type="checkbox"/>	<input type="checkbox"/>	9
OverrideSafetyFeedback			false
active			true

**Afsluiting – Aan de slag**  
**Met Digital Twins**

DIGITAL TWINS IN DE PRAKTIJK

# Aan de slag!

## Deep Dive Digital Twin

- Datum wordt ASAP gecommuniceerd.
- Deep dive + Interactieve workshop
- Aanmelden via FME - Patrick Blommerde

## Ook interessant:

Deep Dive Aan de Slag met Data – Data Connectivity

## Voor meer informatie

- Siemens – Paul van Ruiten: [paul.vanruiten@siemens.com](mailto:paul.vanruiten@siemens.com)
- VORtech – Mark Roest: [mark.roest@vortech.nl](mailto:mark.roest@vortech.nl)
- Qing – Bram de Vrught: [bdvrught@qing.nl](mailto:bdvrught@qing.nl)
- FME - Patrick Blommerde: [patrick.blommerde@fme.nl](mailto:patrick.blommerde@fme.nl)

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**Bedankt voor  
je aandacht!**